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Amendments to the Claims:

Listing of Claims:

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Claim 1 (currently amended) A method of forming a barrier layer comprising:

providing a substrate having a cobalt silicide and at least a plug hole exposing the cobalt silicide;

performing a chemical vapor deposition (CVD) process for forming a Ti/TiN film, functioning as the barrier layer, onto the substrate cobalt silicide and inner walls of the plug hole;

performing an examination procedure, and if particles are detected in the barrier layer, then performing step (d); and performing a rework procedure comprising:

performing [[an]] a wet etching process to remove the barrier layer, the wet etching process being implemented with an acid solution comprising phosphoric acid (H₃PO₄), nitric acid (HNO₃), acetic acid (CH₃COOH), and water (H₂O), wherein the ratio of phosphoric acid, nitric acid, acetic acid, and water in the acid solution is between (38-41):(1-1.5):(1.8-2.1):(2.8-3.2);

scrubbing the substrate with a scrubber machine for removing the particles;

rinsing the substrate with a cleaning solution; and performing another CVD process for forming another Ti/TiN film onto the cobalt silicide and the inner walls of the plug hole.

Claims 2-4 (cancelled)

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Claim 5 (original) The method of claim 1 wherein the cleaning solution is a sulfuric acid (H₂SO₄) solution.

Claim 6 (original) The method of claim 1 wherein the examination procedure is performed for detecting the particles that influence electrical property.

Claim 7 (currently amended) A method of forming a barrier layer comprising:

providing a substrate having at least a conducting layer thereon;

performing a chemical vapor deposition (CVD) process for forming a

barrier layer Ti/TiN film onto the conducting layer;

performing an examination procedure, and if particles are detected in the barrier-layer <u>Ti/TiN film</u>, then performing step (d); and

15 performing a rework procedure comprising:

performing an etching process to remove the barrier layer <u>Ti/TiN</u> film;

scrubbing the substrate with a scrubber machine for removing the particles;

rinsing the substrate with a cleaning solution; and performing another CVD process for forming another barrier layer

<u>Ti/TiN film</u> onto the conducting layer.

Claim 8 (cancelled)

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Claim 9 (original) The method of claim 7 wherein the conducting layer is a polysilicon layer.

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Claim 10 (original) The method of claim 7 wherein the conducting layer is a silicide layer.

Claim 11 (original) The method of claim 7 wherein the conducting layer is a metal layer.

Claim 12 (original) The method of claim 7 wherein the etching process is a wet etching process.

10 Claim 13 (original) The method of claim 12 wherein the wet etching process is implemented with an acid solution comprising phosphoric acid (H₃PO₄), nitric acid (HNO₃), acetic acid (CH₃COOH), and water (H₂O).

Claim 14 (original) The method of claim 13 wherein the ratio of phosphoric acid, nitric acid, acetic acid, and water in the acid solution is between (38-41):(1-1.5):(1.8-2.1):(2.8-3.2).

Claim 15 (original) The method of claim 7 wherein the cleaning solution is a sulfuric acid.

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